

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4552-041	SLIDING WINDOW ASSY, LH
1	1	D4550-097	WINDOW PILE
2	1	D4566-1	SLIDING WINDOW
3	1	D4567-1	KNOB
4	1	D4602-1	SPRING WASHER
5	1	MS16562-213	SPRING PIN
6	1	MS20392-3R15	DRILLED PIN

**DETAIL B** C2-2  
**SCALE 2X**

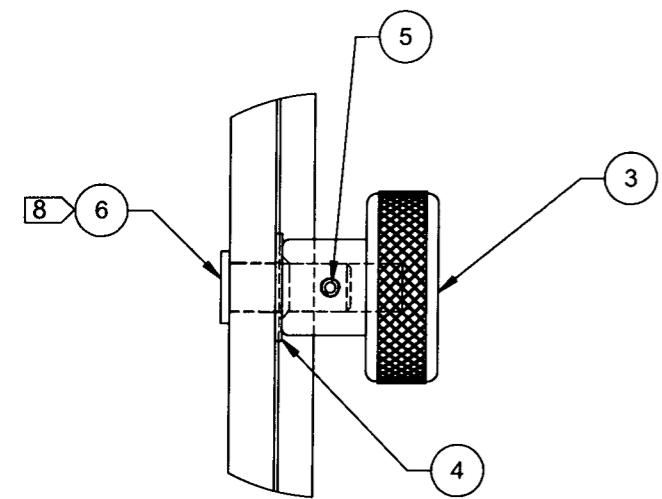
## **D4552-041 SLIDING WINDOW ASSY (LH)**

NOTES:

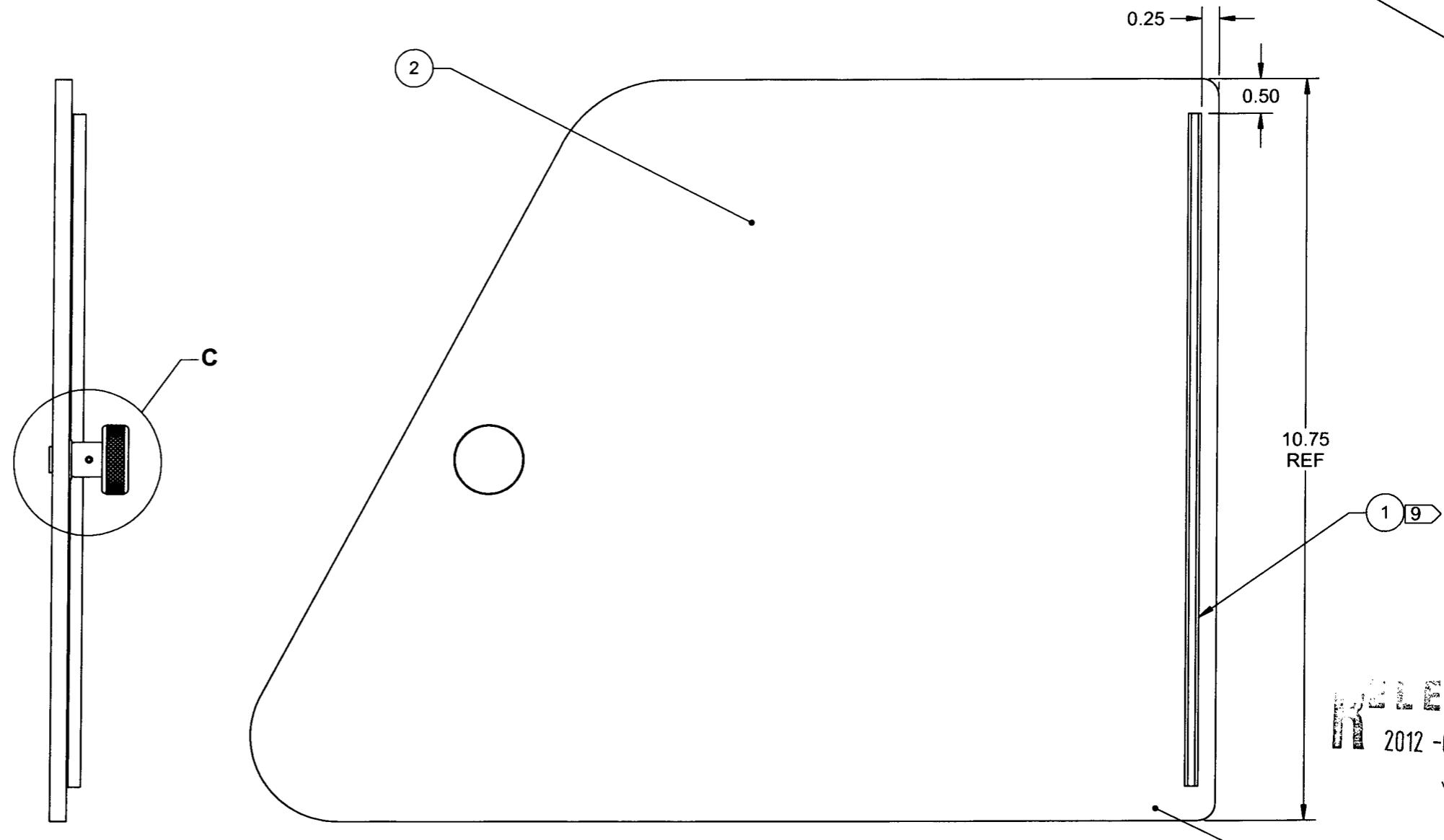
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4552-041" & B/N " BXXXXX" WITHIN 0.125" FROM THE EDGE OF WINDOW.  
USE 0.125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS.
- 7) WEIGHT: 1.32 lbs
- 8) ENLARGE HOLE IN ITEM 6, PIN, TO  $\phi$  0.046"
- 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4552	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SLIDING WINDOW ASSY	NTS
DATE	12.02.27	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4552-042	SLIDING WINDOW ASSY, RH
1	1	D4550-097	WINDOW PILE
2	1	D4566-1	SLIDING WINDOW
3	1	D4567-1	KNOB
4	1	D4602-1	SPRING WASHER
5	1	MS16562-213	SPRING PIN
6	1	MS20392-3R15	DRILLED PIN



**DETAIL C** C6-3  
**SCALE 2X**



**D4552-042 SLIDING WINDOW ASSY (RH)**

## NOTES

- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4552-042" & B/N " BXXXXX" WITHIN 0.125" FROM THE EDGE OF WINDOW.  
USE 0.125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS.
  - 7) WEIGHT: 1.32 lbs
  - 8) ENLARGE HOLE IN ITEM 6, PIN, TO  $\phi 0.046$ "
  - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

DESIGN	AP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED	<i>JK</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>OK</i>	D4552	SHEET 3 OF 3
APPROVED	<i>WJ</i>	TITLE	SCALE
DE APPR.	<del>WJ</del>	SLIDING WINDOW ASSY	NTS
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